

Department of Engineering

Coffee Break Seminar Friday, 20th January 2023

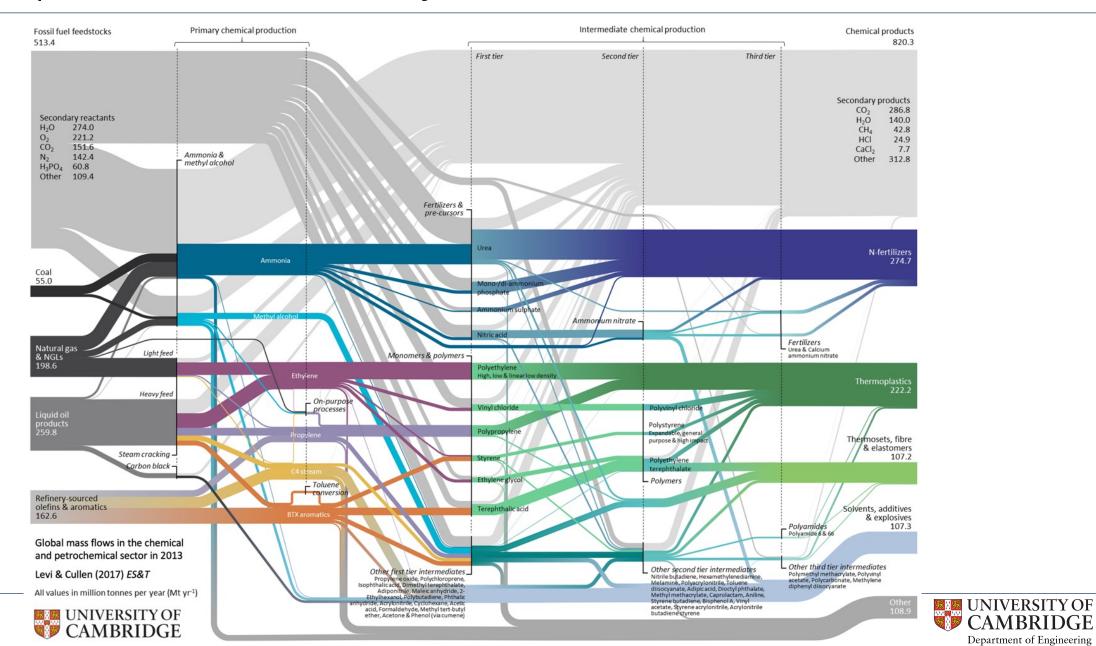
How to feed the global population with less greenhouse gas emissions?

Flow analysis of global nitrogen fertilisers and opportunities for mitigation

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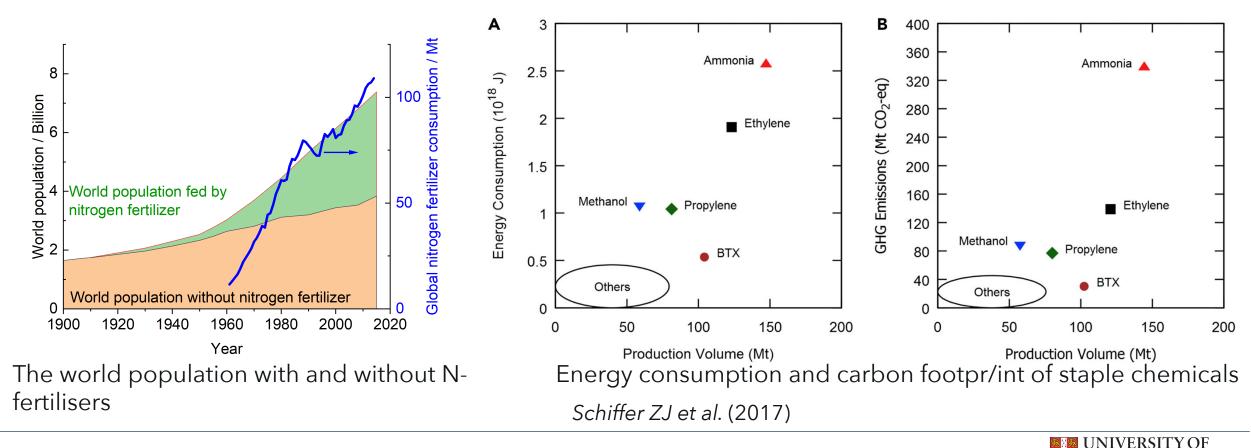
Global petrochemical industry



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Nitrogen fertilisers

- 80% of ammonia is converted to nitrogen fertilizers
- Ammonia synthesis: 2% of global energy consumption, after steel (9%) and cement (3%)
- Ammonia has higher energy consumption and GHG emissions than other chemicals



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- 1. Production
 - Process CO₂ emissions (from coal/natural gas)



<u>Coal</u>: 3.92 kg $CO_2e/kg N$

Partial oxidation	$2CH_n+O_2 \rightarrow 2CO+nH_2$
Water gas shift	$CO+H_2O\rightarrow CO_2+H_2$
Haber Bosch	$3H_2 + N_2 \rightarrow 2NH_3$
n=0.456	

Natural gas: 1.21 kg CO₂e/kg N

Steam methane reforming $CH_n+H_2O \rightarrow CO+(n/2+1)H_2$ Water gas shift $CO+H_2O \rightarrow CO_2+H_2$ Haber Bosch $3H_2+N_2 \rightarrow 2NH_3$ n=3.951



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 - N_2O emissions from nitric acid production
 - 1 kg N₂O: 273 kg CO₂
 - 0.7 kg N₂O/t nitric acid in Europe (catalyst)
 - 5-7 kg N₂O/t nitric acid in other regions



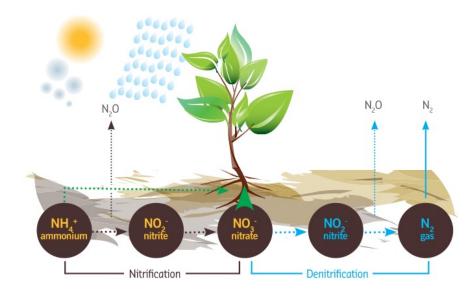


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2. Use

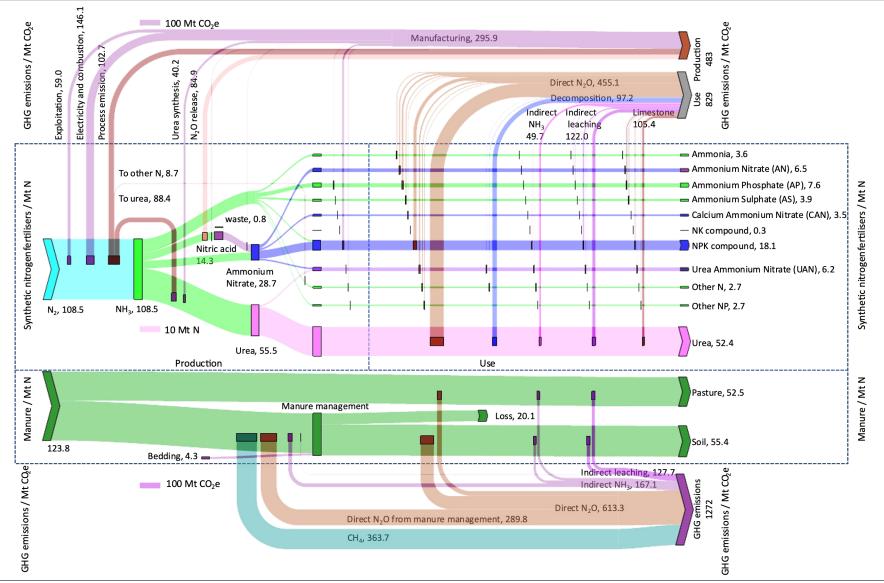
- N₂O from nitrification/denitrification
- Indirect N₂O from NH₃ volatilisation
- Indirect N₂O from NO₃⁻ leaching
- CO₂ from urea decomposition
- CO_2 from liming







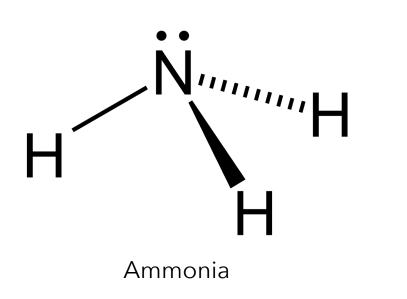
Global flows and GHG emissions of N-fertilisers





Nature Food, accepted

Mitigation options: production

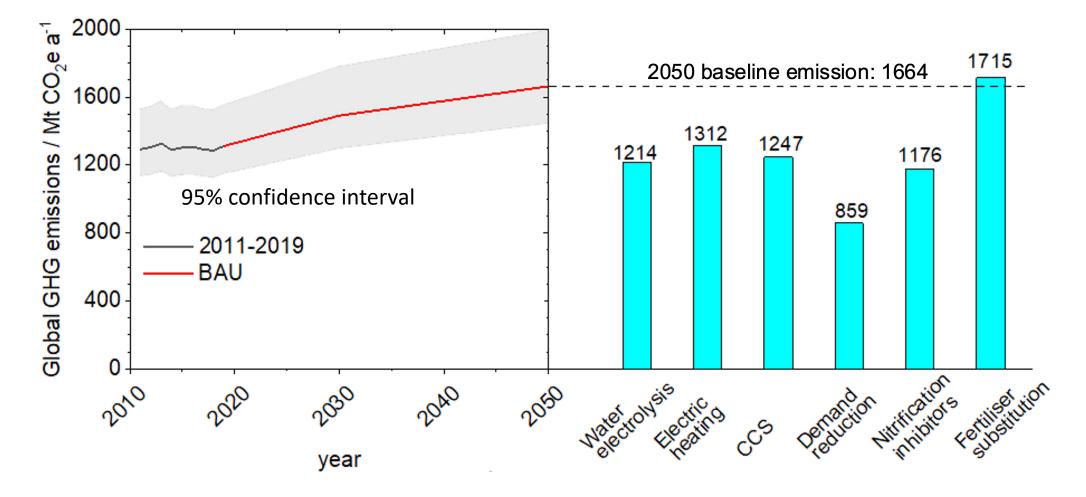


- N2
 Internal combustion of air (natural gas)
 Cryogenic distillation (coal) renewables
 - Coal gasification + CO₂ + CCS / electric heating
 - Steam methane reforming + CO₂ + CCS /electric heating
 - Water electrolysis
 - Methane pyrolysis low TRL



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Mitigation potential: production





- Use less
 - Demand for fertilisers can be reduced without loss of productivity

- Change in type of fertiliser
 - Ammonium nitrate leads to ~ -30% use-phase emissions than urea, but it is explosive.
- Use of nitrification inhibitors
 - Nitrification inhibitors can be mixed with nitrogen fertilizers to reduce direct N_2O emissions by ${\sim}50\%$



Potential for demand reduction

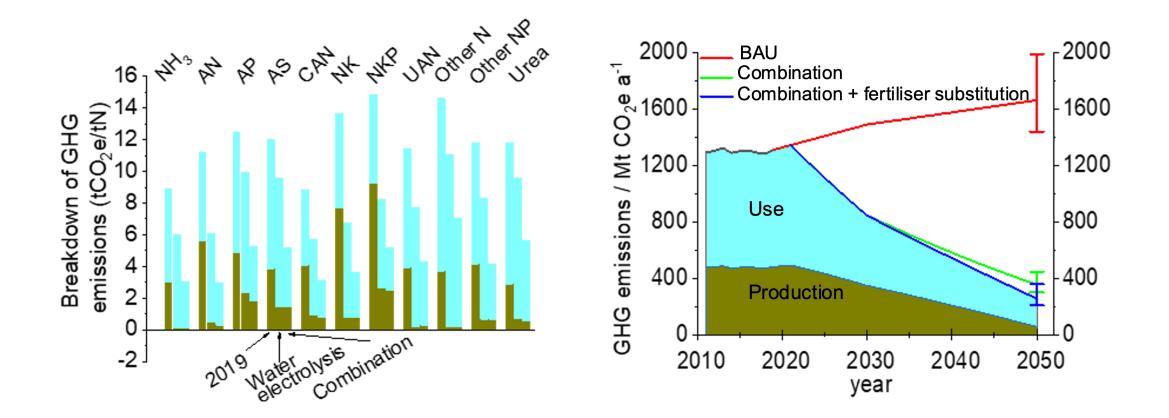


Zhang X, et al. Nature Food, 2021, 2(7): 529-540.



Mitigation potential: combination of interventions

Combination: water electrolysis + demand reduction + nitrification inhibitors Fertiliser substitution: urea, ammonium bicarbonate, UAN \rightarrow AN





- Understand factors influencing future demand and the potential for demand reduction:
 - Global nitrogen use efficiency in the supply chain: 8%
 - 33% of produced food is wasted
 - Diets: beef 10%, pork 20%, poultry 34%
- Understand factors influencing the implementation of mitigation options in production:
 - Effect of vintage of existing plants
 - Pace of implementation of CCS / water electrolysis
 - Catalysts for N₂O decomposition in nitric acid production
 - Nitrification inhibitors



- Even if we are able to decarbonise the production of fertilisers, **2/3 of current use phase** emissions would remain.
- Combining demand reduction, nitrification inhibitors, optimising fertiliser mix, and decarbonising production are required to enhance mitigation potential
- Even after this, approx. 1/5 of current emissions would remain



Thank you

